

**Work Order ID** 64658

Page 1

Monday, December 13, 2010 10:25:10 AM

Item ID: D206-746-041

Accept



Setup Start



Revision ID:

Item Name: Rear Passenger Overhead Modification

Stop



Start Date: 12/13/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 12/31/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: *MK*

Date: 10-12-13 Pooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC:

Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D206-746

Rev A

100



DC

Document Control

DOCUMENT CONTROL

Memo

0.00

0.00

S 10/12/16

*HJ for BG 10-12-15*

105



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

*Lappy ①*

110



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

S 10/12/16

*40*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID** 64658

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Monday, December 13, 2010 10:25:10 AM

Item ID: D206-746-041

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Start



Revision ID:

Item Name: Rear Passenger Overhead Modification

Stop



Start Date: 12/13/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 12/31/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

120



Packaging

Packaging

Operation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D206-746-041

Location:

PPP Rev: PPP

130



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

64658? 12/13/10

10/12/2010 J

MF

10-12-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

Monday, December 13, 2010 10:25:09 AM

Page 1

Work Order ID: 64658



Parent Item: D206-746-041



Parent Item Name: Rear Passenger Overhead Modification

Start Date: 12/13/2010

Required Date: 12/31/2010

Comments:

IPP rev A	06.03.22	New Issue	EC
IPP rev B	06.04.26	Updated picklist	EC
IPP Rev:C	06-05-24	As Per Rev A	JLM

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

99770094		Purchased	No		105		Each	4.0000	2	2			
----------	--	-----------	----	--	-----	--	------	--------	---	---	--	--	--

FRESH AIR VENT

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST380	4	
112970	3	
113052	1	

112970 10  
113052 10  
18

AN3-4A  
Bolt

Purchased	No	105	Each	1,031.000	8
-----------	----	-----	------	-----------	---

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST350	1031	
104214	31	
104291	300	
104322	197	
104374	200	
104625	300	
104817	3	

m104322

AN960-10L  
Washer

NAS1149F0332P	Purchased	No	105	Each	4,073.000	16
---------------	-----------	----	-----	------	-----------	----

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST348	4073	
101340	4073	

16  
m18057 Ccpl/10C

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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**Picklist Print**

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Monday, December 13, 2010 10:25:10 AM

Work Order ID: 64658



Parent Item: D206-746-041



Parent Item Name: Rear Passenger Overhead Modification

Start Date: 12/13/2010

Required Date: 12/31/2010

Start Qty: 1.00

Required Qty: 1.00

CR224842

Purchased

No

105

Each

42.0000

24

1 24



RIVET

D3472-041

Manufactured

No

Location

ST411

Loc Qty

42

Loc Code

42

110180

Cabin Heat Outlet Deflector

D3472-5

Manufactured

No

Location

ST061

Loc Qty

4

Loc Code

4

45602

Flat Doubler

Manufactured

No

Location

ST061

Loc Qty

6

Loc Code

6

34417

D3479-041

Manufactured

No

Location

ST061

Loc Qty

2

Loc Code

0.0000

2 1 2

Inlet Adapter

D3480-041

Manufactured

No

Location

ST064

Loc Qty

1

Loc Code

1

B696607X  
53513 1P

Eyeball Inlet Adapter

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**Picklist Print**

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Monday, December 13, 2010 10:25:10 AM

Work Order ID: 64658



Parent Item: D206-746-041



Parent Item Name: Rear Passenger Overhead Modification

Start Date: 12/13/2010

Required Date: 12/31/2010

Start Qty: 1.00

Required Qty: 1.00

D3480-043

Manufactured No

105 Each 4.0000

2 2



Eyeball Adapter

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST062 2 \_\_\_\_\_

53514 2 \_\_\_\_\_

ST064 2 \_\_\_\_\_

35452 2 35902

D3480-7

Manufactured No

105 Each 4.0000

2 2



Gasket

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST064 4 44627

44627 4

105 Each 0.0000

1



HA0006115

ASACOD EQUIPMENT  
10.12.15  
10.12.14

Purchased No

105 Each 0.0000

1



CARBON MONOXIDE INDICATOR

MS27039-1-10

Purchased No

105 Each 131.0000

8



Screw

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST291 131

112794 3

112940 28

115935 100

12



NAS1738B-4-2

Purchased No

105 Each 20.0000

12



Blind Rivet

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST278 20

112082 20

12



Monday, December 13, 2010 10:25:10 AM

Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Picklist Print**

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Monday, December 13, 2010 10:25:10 AM

Work Order ID: 64658



Parent Item: D206-746-041



Parent Item Name: Rear Passenger Overhead Modification

Start Date: 12/13/2010

Required Date: 12/31/2010

Start Qty: 1.00

Required Qty: 1.00

NAS679A3

Purchased No

105 Each 13.0000

8 8

NUT SELF LOCK

Location Loc Qty Loc CodeST280 13  
110180 13

m110180

TY527M

Purchased No

105 Each 259.0000

4

TYRAPS

Location Loc Qty Loc CodeST162 259  
19356 259

f9356

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Picklist Print**

October 13, 2010 12:35:31 PM

Page 3

**Work Order ID:** 62916**Parent Item:** D206-746-041**Parent Item Name:** Rear Passenger Overhead Modification**Start Date:** 10/13/10**Required Date:** 10/20/10

D3480-043



Manufactured No

**REFERENCE ONLY**

Each

4.0000

2

12



Eyeball Adapter

D3480-7



Manufactured No

ST064

35452

105

Each

6.0000

2

12



Gasket

HA000611 ASA Cap



Purchased No

ST064

44627

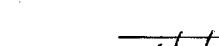
105

Each

0.0000

1

12



CARBON MONOXIDE INDICATOR

MS27039-1-10



Purchased No

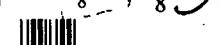
105

Each

111.0000

8

12



Screw

10/10/14

NAS1738B-4-2



Purchased No

ST291

112794

112940

105

Each

32.0000

12

12



Blind Rivet



ST278

112082

5285

32

23

9

12

12

1100082 3X  
5285 94

## 7.0 PARTS LIST

Qty	Qty	Part Number	Description
-011	-041		
X	X	D206-746-011	SHROUD AIRFLOW HEATER SYSTEM
1	X	D206-746-041	REAR OVERHEAD PASSENGER MODIFICATION KIT
1		D3467-041	SHROUD ASSEMBLY (CAM-1984-004)
2		D3468-1	SEAL
1		D3468-3	LARGE SEAL STRIP
2		D3468-5	SEAL STRIP
1		D3469-041	SHUT-OFF VALVE ASSEMBLY (CAM-1984-005)
1		D3471-041	BLOWER MOTOR SUPPORT (CAM-1984-008)
1		D3471-5	STIFFENER (CAM-1984-008-4)
2		D3472-041	CABIN HEAT OUTLET DEFLECTOR (CAM-1984-012)
2		D3472-5	DOUBLER (CAM-1984-017-6)
1		D3473-041	BLOWER INLET ADAPTER (CAM-1984-013)
1		D3475-041	DUMP OUTLET (CAM-1984-013-27)
1		D3475-5	SCREEN (CAM-1984-013-25)
1		D3475-7	SCOOP OUTLET (CAM-1984-013-22)
1		D3475-9	GASKET
1		D3476-041	BLOWER MOTOR ADAPTER (CAM-1984-014)
1		D3477-041	BLOWER MOTOR INLET ADAPTER (CAM-1984-015)
1		D3478-041	AIR INLET ADAPTER (CAM-1984-016)
1		D3478-5	SCREEN
1		D3478-7	GASKET
1		D3478-9	INLET SCOOP
2		D3479-041	INLET ADAPTER (CAM-1984-017-22)
2		D3480-041	EYEBALL INLET ADAPTER (CAM-1984-017-23)
2		D3480-043	EYEBALL ADAPTER (CAM-1984-017-19)
2		D3480-7	GASKET (CAM-1984-017-21)
1		D3481-041	SHUT-OFF VALVE BRACKET (CAM-1984-018)
1		D3482-1	INLET INSULATION SOCK (CAM-003-34)
1		D3482-3	OUTLET INSULATION SOCK (CAM-003-34)
1		D3482-5	HOSE INSULATION (CAM-003-34)
2		D3482-7	HOSE INSULATION (CAM-003-34)
1		D3482-9	HOSE INSULATION (CAM-003-34)
1		D3482-11	HOSE INSULATION (CAM-003-34)
1		D3482-13	HOSE INSULATION (CAM-003-34)
1		D3483-1	DUMP VALVE PLACARD (CAM-003-21)
1		D3483-3	SHUT-OFF VALVE PLACARD (CAM-003-22)
1		D3483-5	WARNING PLACARD

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Revision: A  
Date: 06.05.16

## 7.0 PARTS LIST (CONTINUED)

QTY	QTY	Part Number	Description
-011	-041		
X		D206-746-011	SHROUD AIRFLOW HEATER SYSTEM
1	X	D206-746-041	REAR OVERHEAD PASSENGER MODIFICATION KIT
1		26D71	JANITROL BLOWER MOTOR ASS'Y (EQUIV. 26D71-1)
4		320565	RING CONNECTOR (EQUIV. 31903 BLUE TERMINAL AMP)
2		9977009-4	BELL EYEBALL VENT
26		AN3-3A	BOLT
8		AN3-4A	BOLT
3		AN3-5	BOLT
5		AN960-4L	WASHER
10		AN960-8	WASHER
3		AN960-10	WASHER
26	16	AN960-10L	WASHER
24		CR2248-4-2	RIVET (EQUIV. NAS1739B4-2)
5		CR2539-4-03	RIVET (EQUIV. CR3223-4-03)
2		DCS54-9	PUSH/PULL CONTROL
1		HA-000611	CARBON MONOXIDE INDICATOR
1		M22759/16-16-9	16GA ELECTRICAL WIRE, 120" LONG
10		MS21083-N08	NUT
10		MS21919DG-3	CLAMP
2		MS21919DG-44	CLAMP
1		MS21919DG-48	CLAMP
1		MS24166D1	RELAY
1		MS25244-7.5	CIRCUIT BREAKER
1		MS25244-15	CIRCUIT BREAKER
10		MS27039-0816	SCREW
8		MS27039-1-10	SCREW
1		MS35058-22	SWITCH
10		NAS43DD3-16N	SPACER
2		NAS43DD3-48FC	SPACER
12		NAS1738B4-2	RIVET
6	8	NAS679A3	NUT
6		QS200 44 S	CLAMP
8		QS200 56 S	CLAMP
12		SCEET 11	Ø2.75" HOSE
11		SCEET 12	Ø3.00" HOSE
4		TY-527M	TY RAP